

A B S T R A C T OF THE DISCLOSURE

An enameled wire ~~with~~ has an insulating coated layer capable of high laser beam absorption, and ~~with~~ a melting layer that is transparent to the laser beam. The insulating coated layer capable of high laser beam absorption makes stripping of the insulating ~~coating~~ coated layer easy without increasing an output of the laser beam very much. ~~extremely large. As a result, possible wire breakage at soldering can be avoided and soldering reliability improves in assembling the small electro-acoustic transducers.~~ An electro-acoustic transducer ~~of the present invention~~ is provided in ~~the~~ a resin-molded body with an empty space in at least a place underneath a portion of a soldering land, on which a laser beam is irradiated. ~~Apparatus comprising~~ An apparatus having the electro-acoustic transducer ~~of the present invention~~ can provide a well-stabilized soldering quality and ~~a~~ high reliability.